

### ATTACHMENTS

#### TAPEABLE FLANGE SHAPES:

1. The moldings are installed after the gypsum board is installed. The installer can either provide space for the moldings at the time of
2. The framer should provide backing so that moldings may be attached with #6 drywall screws 16" o.c. for horizontal applications.
3. Prior to taping, the attachment flanges should be cleaned using a non-abrasive cleaner and soft rag. When veneer plaster is specified, the flanges must be treated with a bonding agent.
4. Make sure the tape does not overlap the edge of the reveal and an 8" wide trowel is used to apply the final skim coat.
5. Fiberglass self-adhesive drywall tape will cut taping time and help to avoid possible cracking.

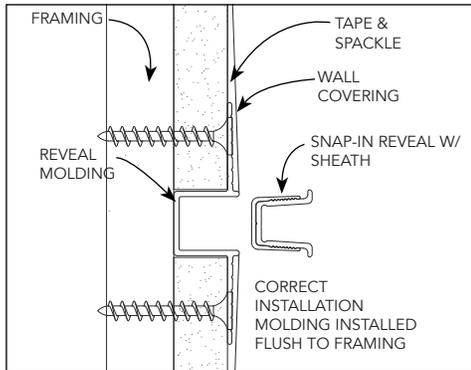
#### NON-TAPEABLE FLANGE SHAPES:

1. These types are installed prior to drywall installation and generally do not require taping or spackling.

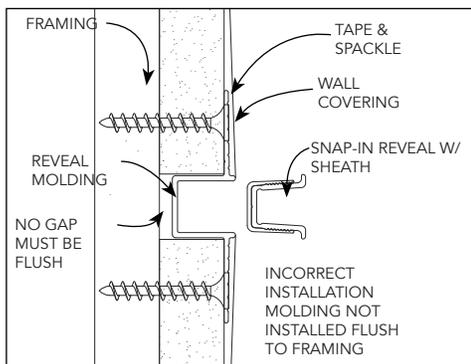
### ADDING SNAP-INS

1. When the reveal molding is used with the Snap-In, use the base molding with 1/2" ground when installing 1/2" drywall, and base molding with 5/8" ground when installing 5/8" drywall. (See "Right Way")
2. Make sure base is supported to ensure that the base does not become deformed when applying Snap-In.
3. NEVER use 1/2" base with 5/8" drywall when adding Snap-In. (See "Wrong Way")

#### RIGHT WAY

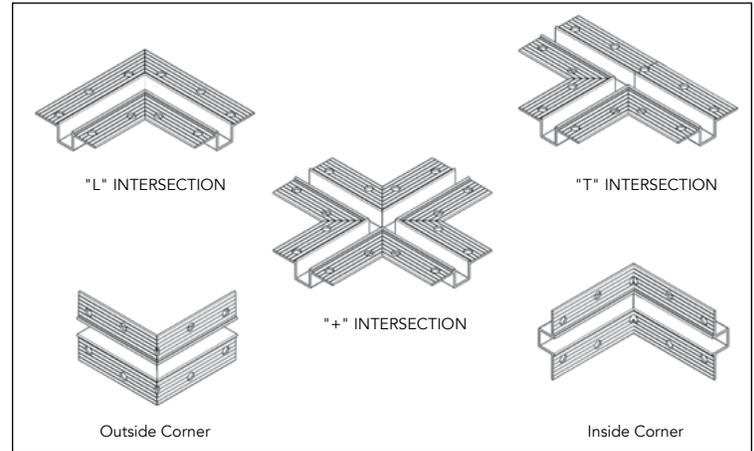


#### WRONG WAY

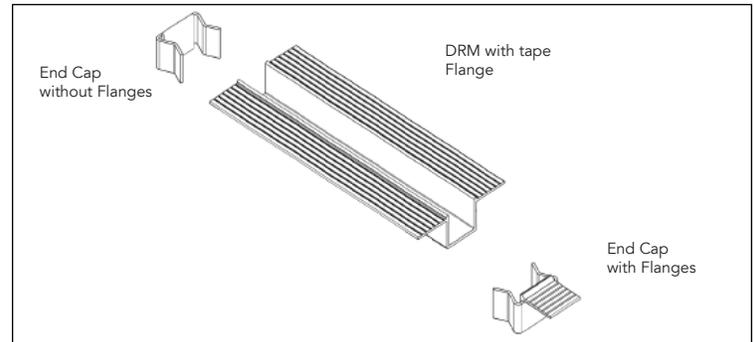


### FACTORY FABRICATED INTERSECTIONS

Factory fabricated intersections are available to connect horizontal and vertical joints of moldings of the same or different types. Intersections are available in "T", "L", and "+" shapes. The mitered joints are welded and the 6" legs are measured from the center point of the reveal. Corner pieces can be manufactured for both inside and outside conditions. Custom leg lengths are available.



### END CAP



### CUTTING AND FIELD PAINTINGS

1. Materials can be cut with a chop saw, using a 96 tooth blade for non-ferrous metal.
2. Use a lubricant (WD-40 or grease stick) on the blade prior to cutting. Do not use an abrasive cut-off wheel.
3. Be sure to clean lubricant off trim.

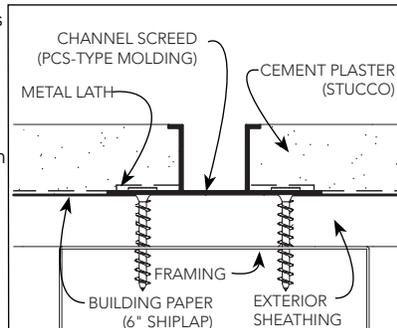
If field painting of clear anodized moldings is the only alternative, the following steps must be taken to improve the bonding of the paint to the metal surface:

- Clean and treat material with an acid etch solution (e.g. mild concentration of muriatic acid), rinse thoroughly and dry.
- Use a primer recommended by the manufacturer of the paint to be used.
- Apply coating following manufacturer specifications.

However, Fry Reglet cannot accept responsibility for performance of field applied coatings over anodized finishes.

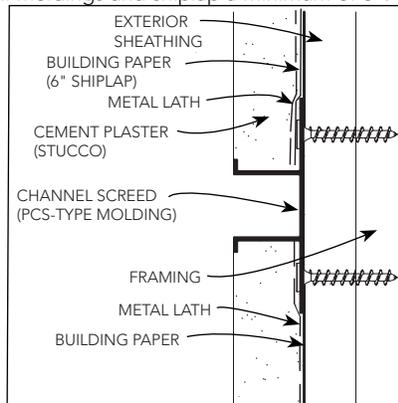
### LATHING-VERTICAL INSTALLATION

1. Place building paper behind all moldings and shi lap a minimum of 6".
2. Secure moldings on 7" centers using fasteners as appropriate to substrate to meet ASTM C1063.
3. Install wire lath over installation flange of moldings.
4. Use vinyl or cloth tape specifically manufactured for masking anodized aluminum trim prior to plastering. For painted surfaces, use plastic tape.



### LATHING-HORIZONTAL INSTALLATION

1. Place building paper behind all moldings and shi lap a minimum of 6".
2. Secure moldings on 16" centers using fasteners as appropriate to substrate.
3. Place building paper over upper flange of reveal, extending upward and under the above building paper overlap.
4. Place wire lath over upper installation flange on horizontal installation.
5. Install wire lath over bottom installation flange of moldings.
6. Use vinyl or cloth tape specifically manufactured for masking aluminum trim prior to plastering. For painted surfaces, use plastic tape.



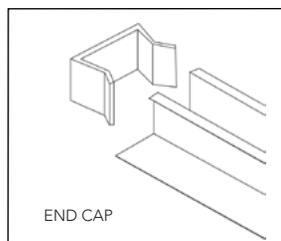
### INSTALLATION OF MOLDINGS AFTER BUILDING PAPER AND WIRE LATH HAVE BEEN INSTALLED

Make sure that the 7/8" installation flanges are covered with wire lath. This will prevent cracking.

Note: Uniform Building Code requires two layers of grade "D" paper when applied over wood base sheathing.

### FRY REGLET FACTORY FABRICATED INTERSECTIONS

Factory fabricated intersections and corner pieces of the same or different moldings are used to connect horizontal and vertical joints, or transitioning from plane to plane. The intersections are welded and sealed. Standard leg lengths are 6" from the center point of the reveal. Custom leg lengths are available.

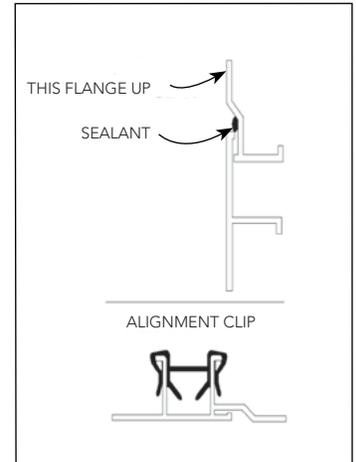


### INSTALLATION - 2 PIECE PLASTER EXPANSION JOINT

1. Place building paper behind all moldings and shi lap a minimum of 6".
2. Prior to attachment, place sealant in the movement groove along the back of the molding.

Note: If installation is horizontal, place movement flange on top and lap additional building paper over top flange. (See #3 of Lathing - Horizontal Installation)

3. Leave alignment clips in place while fastening moldings to framing or studs.
4. Secure moldings on 16" centers using fasteners as appropriate to substrate.
5. Place building paper and wire lath over upper movement installation flange on horizontal installation, and shi lap a minimum of 6". (See Horizontal Installation)
6. Install wire lath over bottom installation flange of moldings.
7. Use vinyl or cloth tape specifically manufactured for masking anodized aluminum trim prior to plastering. For painted surfaces, use plastic tape.



### SEALANT + CONNECTOR CLIPS

1. The use of sealant at all butt joints and Fry Reglet Connector Clips is recommended.
2. Use Fry Reglet Connector Clips to align molding during installation.
3. Apply sealant as indicated.

