

INSTALLATION  
GUIDE

## TAPEABLE FLANGE SHAPES:

1. The moldings are installed after the gypsum board is installed. The installer can either provide space for the moldings at the time of installation or cut the board with a router.
2. The framer should provide backing so that moldings may be attached with #6 drywall screws 16" o.c. for horizontal applications.
3. Prior to taping, the attachment flanges should be cleaned using a non-abrasive cleaner and soft rag. When veneer plaster is specified, the flanges must be treated with a bonding agent.
4. Make sure the tape does not overlap the edge of the reveal and an 8" wide trowel is used to apply the final skim coat.
5. Fiberglass, self-adhesive drywall tape will cut taping time and help to avoid possible cracking.

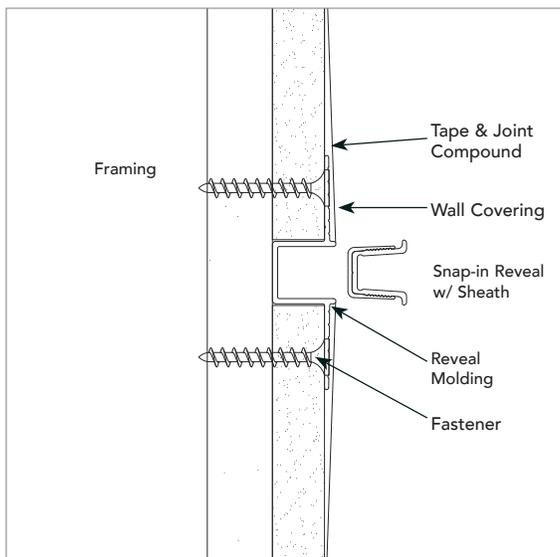
## NON-TAPEABLE FLANGE SHAPES:

1. These types are installed prior to drywall installation and generally do not require taping or spackling.

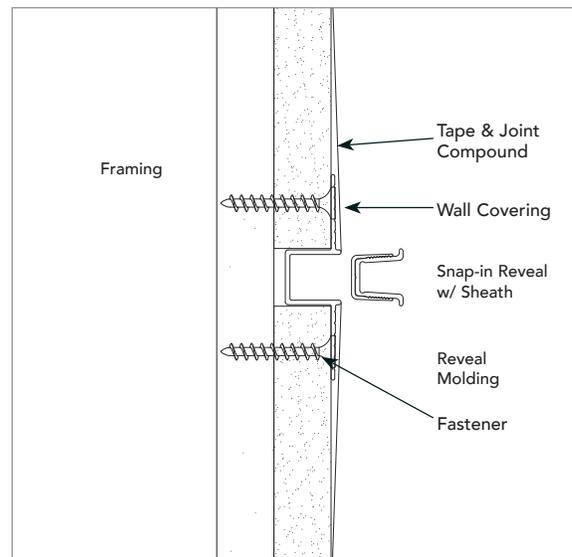
## ADDING SNAP-INS

1. When the reveal molding is used with the Snap-In, use the base molding with 1/2" ground when installing 1/2" drywall, and base molding with 5/8" ground when installing 5/8" drywall. (See "Right Way")
2. Make sure base is supported to ensure that the base does not become deformed when applying Snap In.
3. NEVER use 1/2" base with 5/8" drywall when adding Snap-In. (See "Wrong Way")

## RIGHT WAY

CORRECT INSTALLATION:  
MOLDING INSTALLED FLUSH TO FRAMING

## WRONG WAY

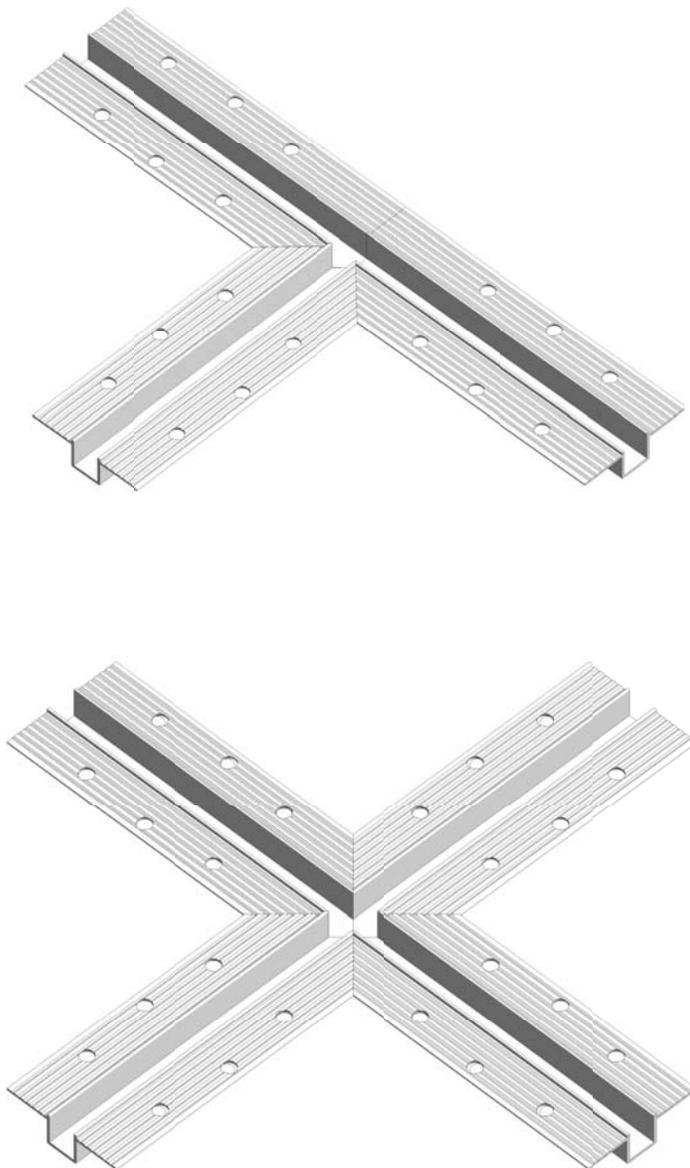
INCORRECT INSTALLATION:  
MOLDING NOT INSTALLED FLUSH TO FRAMING

## FACTORY FABRICATED INTERSECTIONS

## DJ.2

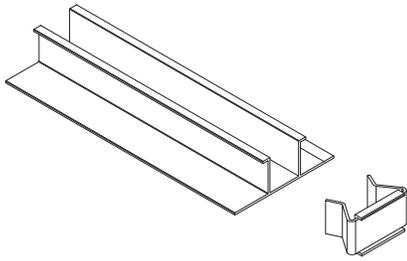
INSTALLATION  
GUIDE

Factory fabricated intersections are available to connect horizontal and vertical joints of moldings of the same or different types. Intersections are available in "T", "L", and "+" shapes. The mitered joints are welded and the 6" legs are measured from the center point of the reveal. Corner pieces can be manufactured for both inside and outside conditions. Custom leg lengths are available.

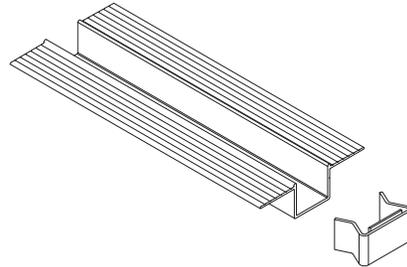


INSTALLATION  
GUIDE

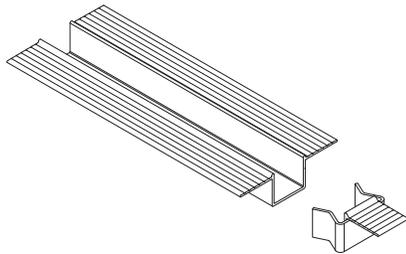
End Caps are not available for all products; please consult a customer service representative.



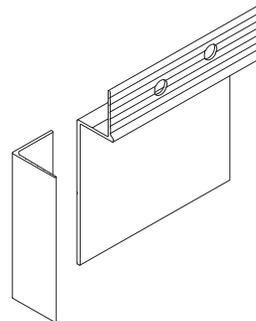
**PCS END CAP WITHOUT FLANGE**



**DRM END CAP WITHOUT FLANGE**



**DRM END CAP WITH TAPING FLANGE**



**DRMB WITH END CAP**

## CUTTING + FIELD PAINTING

1. Materials can be cut with a chop saw, using a 96 tooth blade for non-ferrous metal.
2. Use a lubricant (WD-40 or grease stick) on the blade prior to cutting. Do not use an abrasive cut-off wheel.
3. Be sure to clean lubricant off trim.

If field painting of clear anodized moldings is the only alternative, the following steps must be taken to improve the bonding of the paint to the metal surface:

- Clean and treat material with an acid etch solution (e.g. mild concentration of muriatic acid), rinse thoroughly and dry.
- Use a primer recommended by the manufacturer of the paint to be used.
- Apply coating following manufacturer's specifications.

However, Fry Reglet cannot accept responsibility for performance of field applied coatings over anodized finishes.